



# High-performance Aqueous Redox Flow Battery (ARFB)

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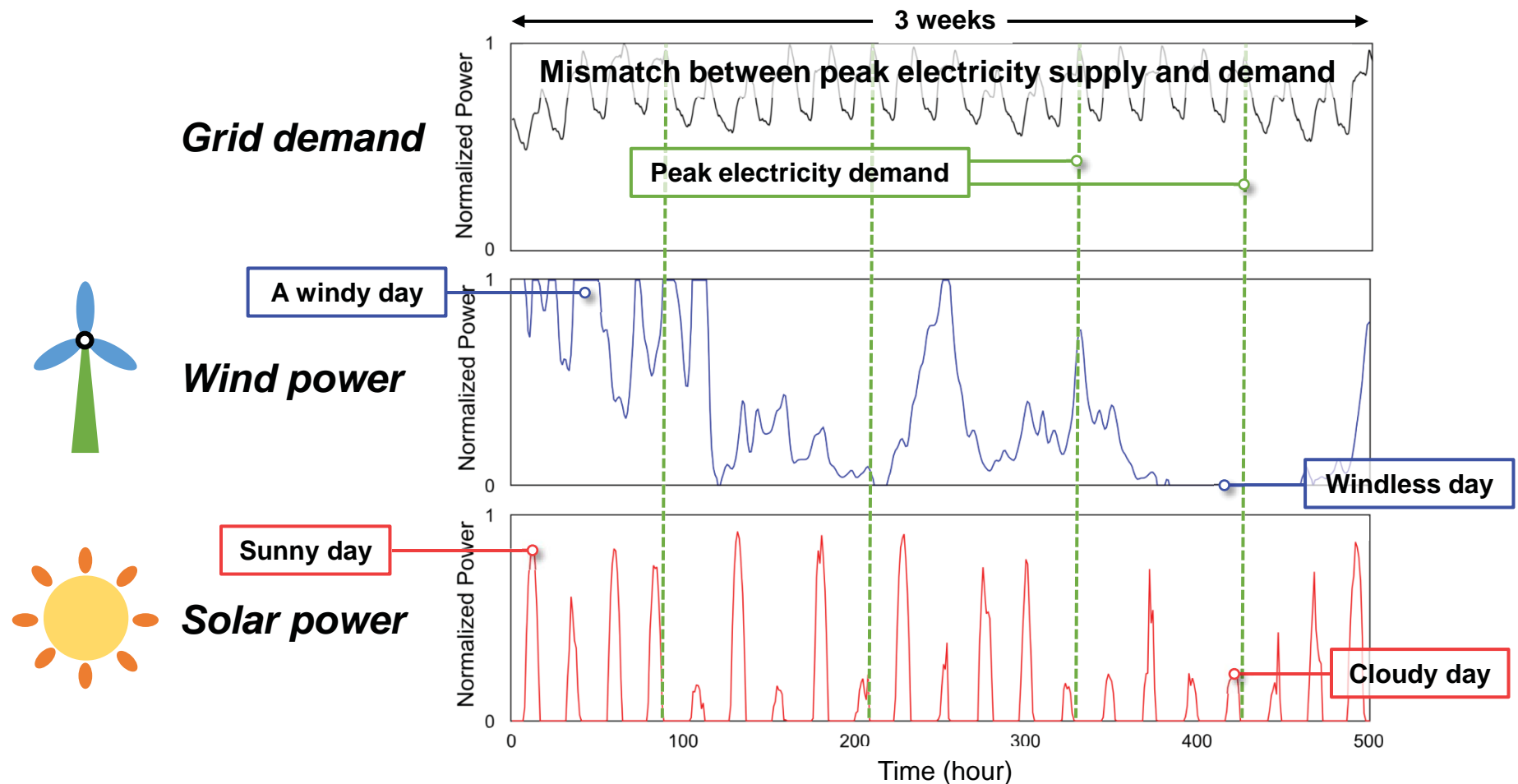
250<sup>th</sup> American Chemical Society National Meeting & Exposition

# High-performance Aqueous Redox Flow Battery (ARFB)

Kaixiang Lin, Qing Chen, Louise Eisenach, Alvaro Valle,  
Roy G. Gordon, Michael J. Aziz, Michael P. Marshak

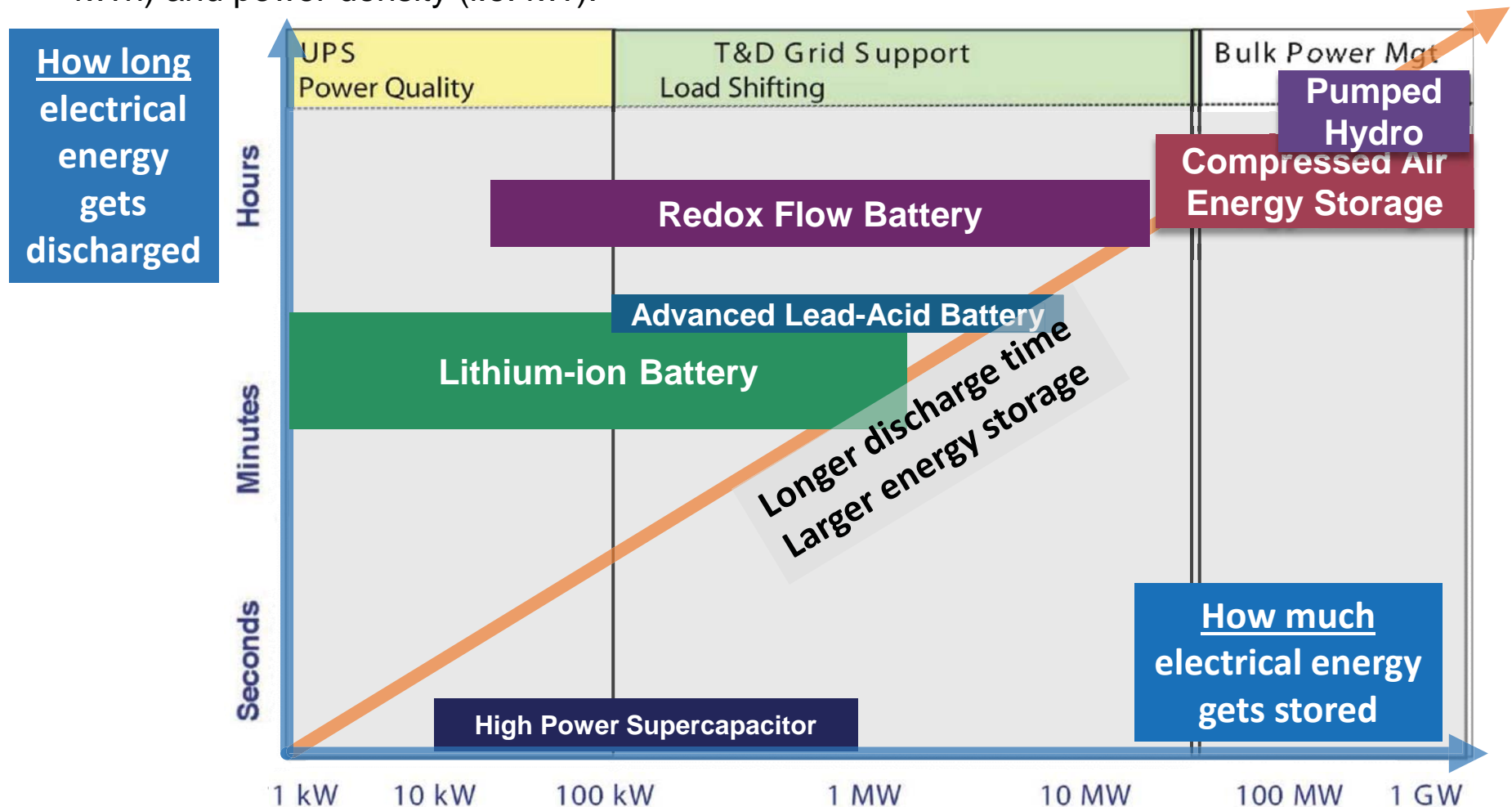
# Motivation

- **Wind** and **solar energy** are widely and increasingly used for electricity generation
- Their **intermittency** leads to mismatch of peak energy production and demand
- Need a **cheap** and **scalable** method to capture intermittent energy and reuse it when wind stops and sun sets.



# Existing Energy Storage Technology

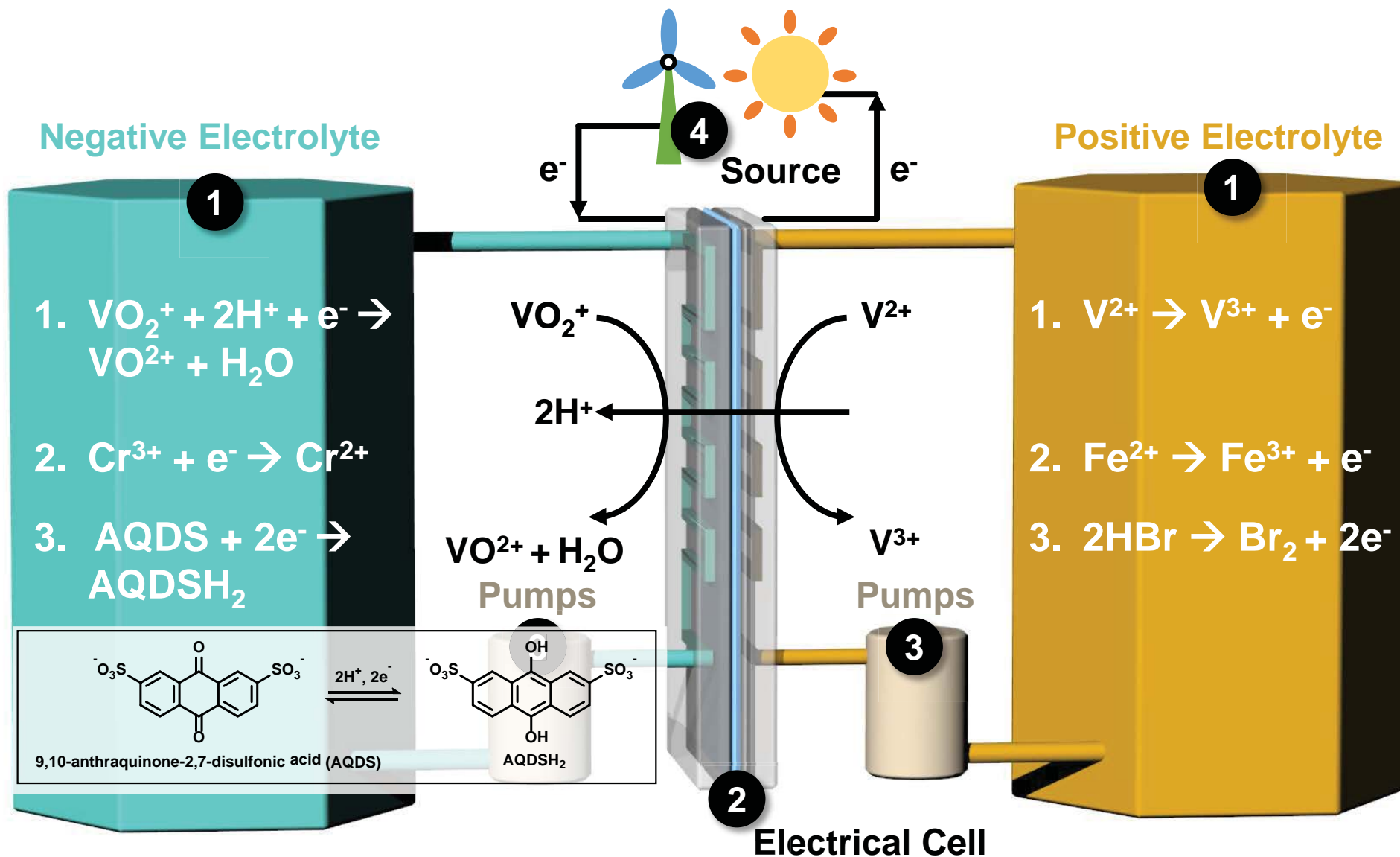
- **Pumped hydro** and compressed air energy storage (**CAES**) require special geology & have high environmental costs.
- **Solid-state battery systems** have low discharge time due to coupled energy density (i.e. kWh) and power density (i.e. kW).



Adapted from Dunn, B. et al., *Science* 334, 928 (2011)

# Aqueous Redox Flow Battery

Schematic of a redox flow battery during **Charging**:



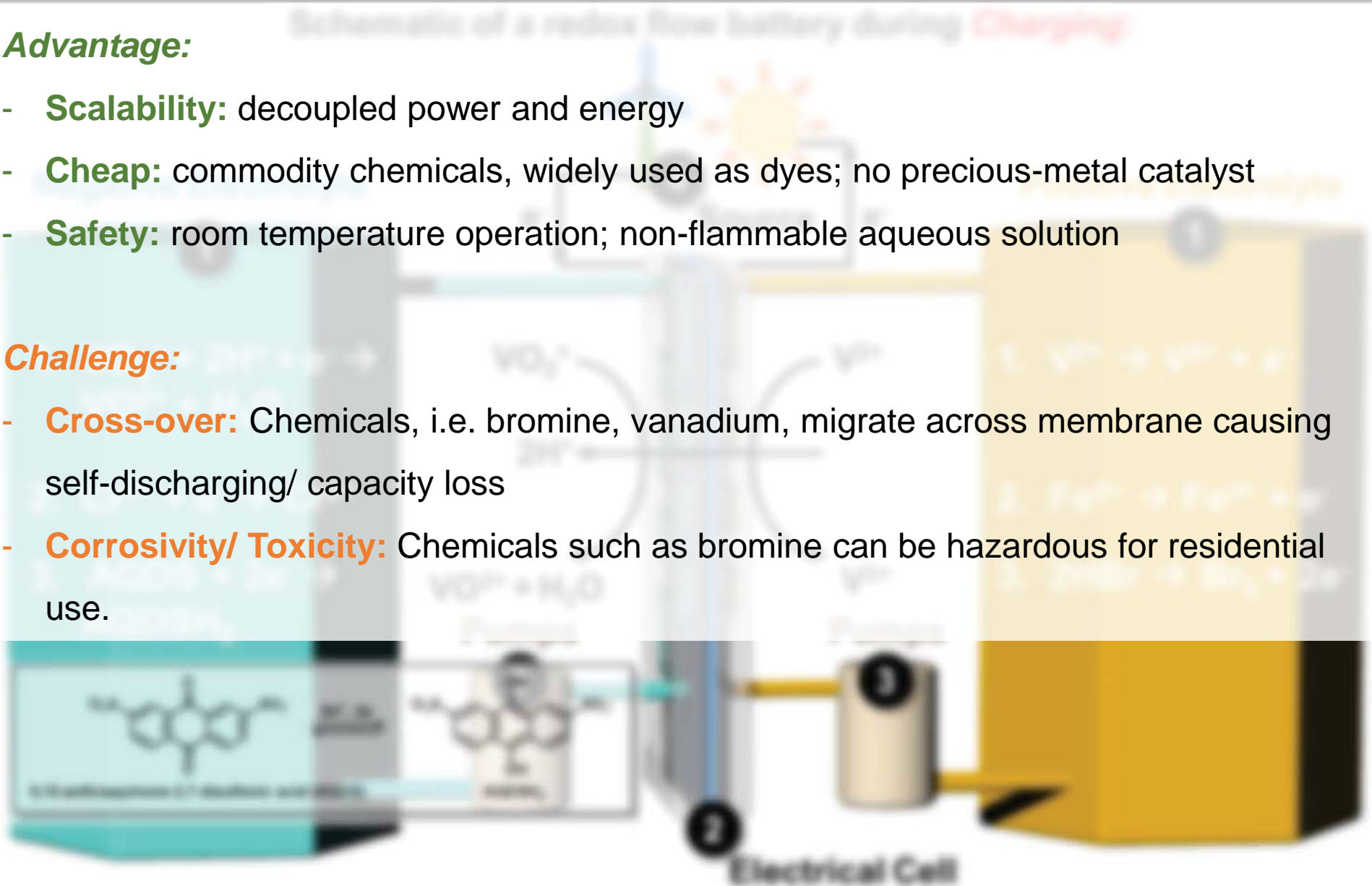
# Aqueous Redox Flow Battery

## Advantage:

- **Scalability:** decoupled power and energy
- **Cheap:** commodity chemicals, widely used as dyes; no precious-metal catalyst
- **Safety:** room temperature operation; non-flammable aqueous solution

## Challenge:

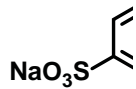
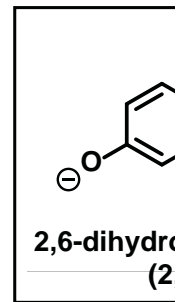
- **Cross-over:** Chemicals, i.e. bromine, vanadium, migrate across membrane causing self-discharging/ capacity loss
- **Corrosivity/ Toxicity:** Chemicals such as bromine can be hazardous for residential use.



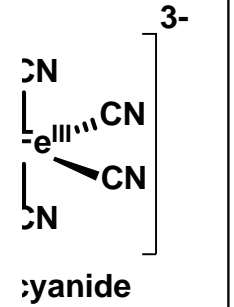
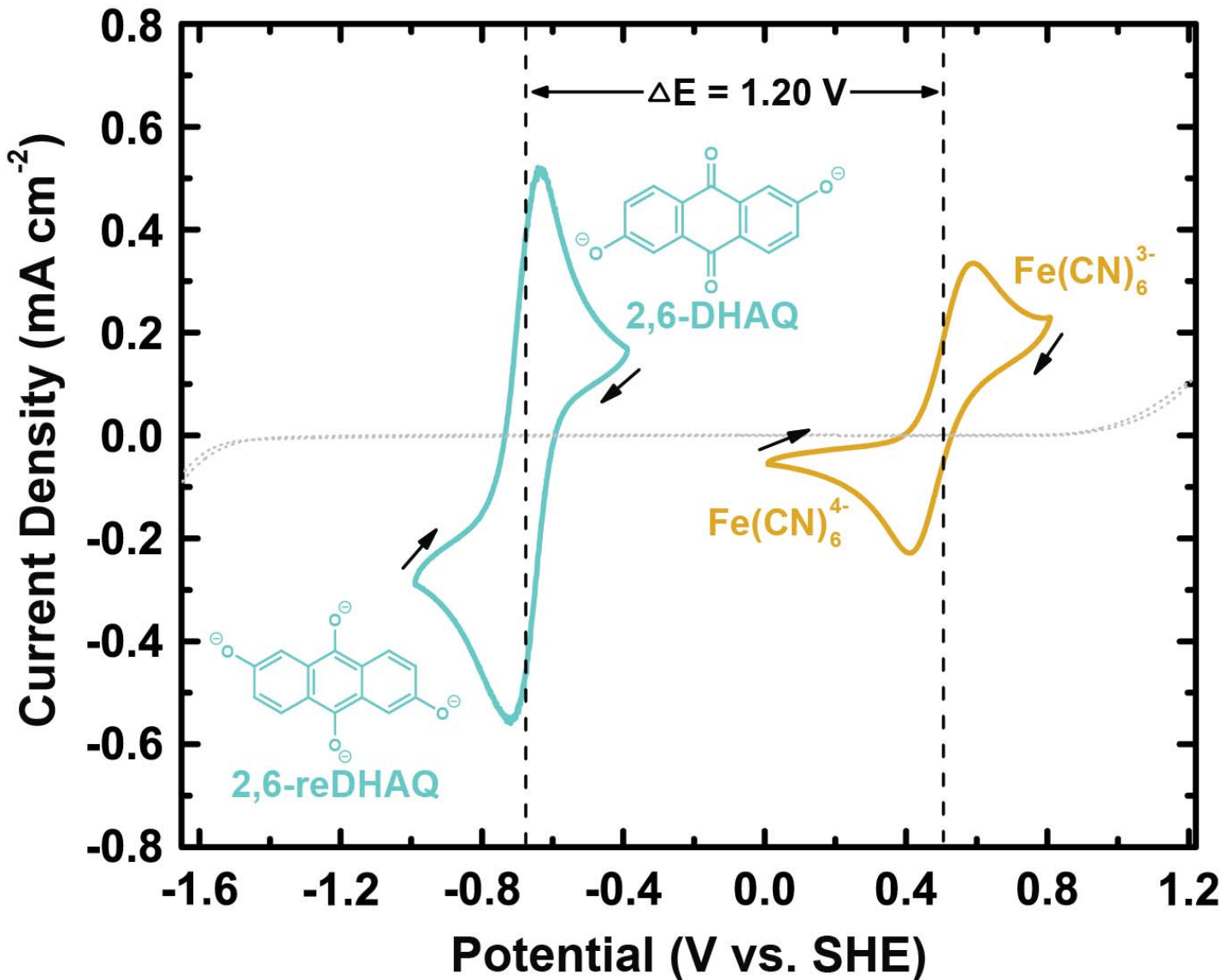
# Quinone/Ferrocyanide Redox Flow Battery

Negative Electrolyte

Positive Electrolyte



- Synthesis
- Chemical structure
- $E_{eq} =$
- Solution
- 2,6-D
- M KC



de hybrid  
gent<sup>2</sup>  
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tion, 1974).



# Cell Performance – Setup

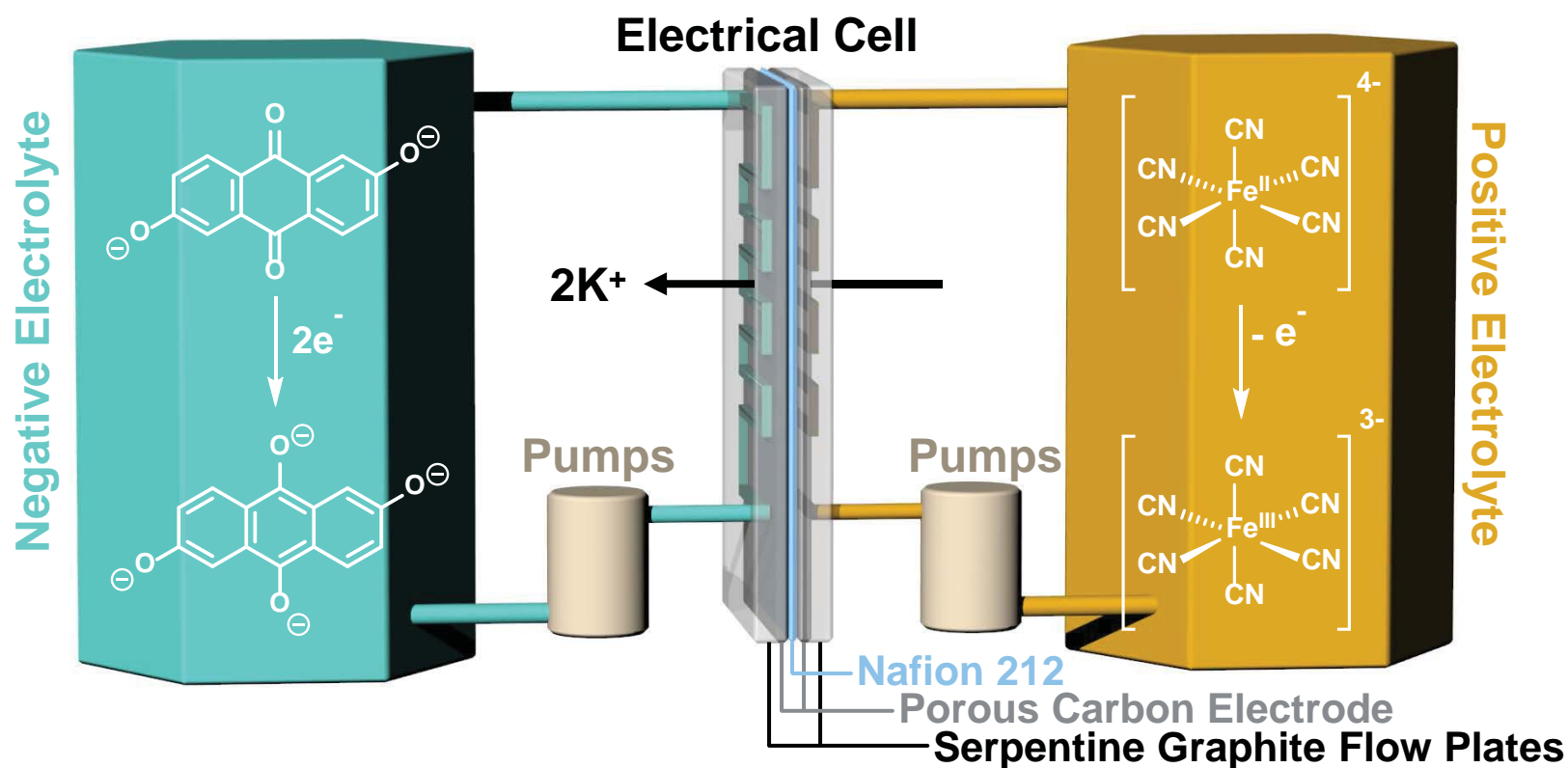
## Cell Configuration:

- Graphite plates with **serpentine** flow pattern
- Pretreated SGL **porous carbon** electrodes
- Pretreated **Nafion 212** membrane
- Gear Pump

## Electrolyte Composition:

**Positive:** 0.4 M ferricyanide at r.t. and 0.8 M at 45 °C both in 1 M KOH

**Negative:** 0.5 M K<sup>+</sup> salt of 2,6-DHAQ and 1 M K<sup>+</sup> salt of 2,6-DHAQ at 45 °C both in 1 M KOH





# Cell Performance – Power Density

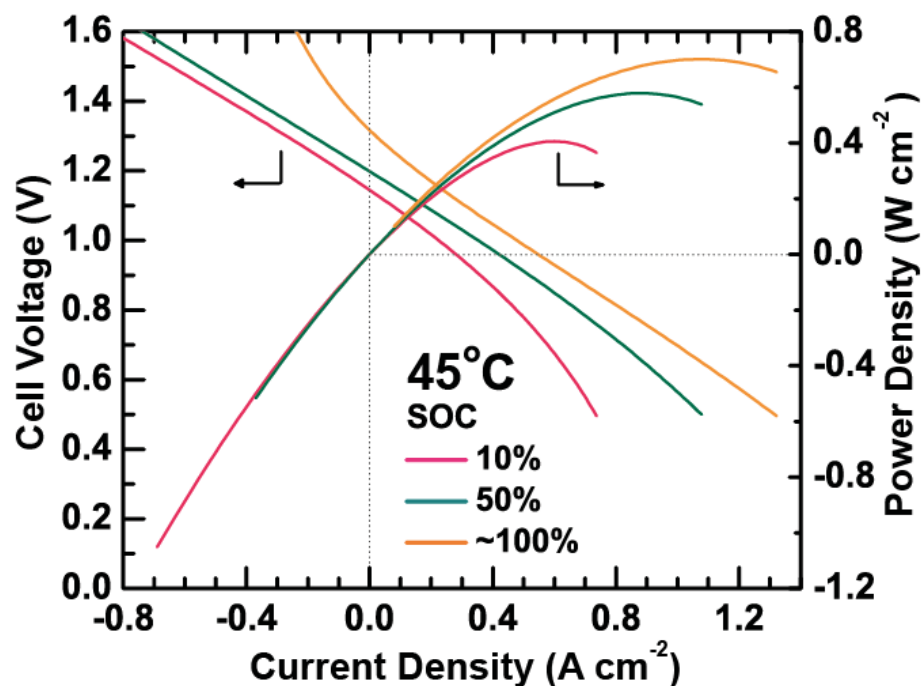
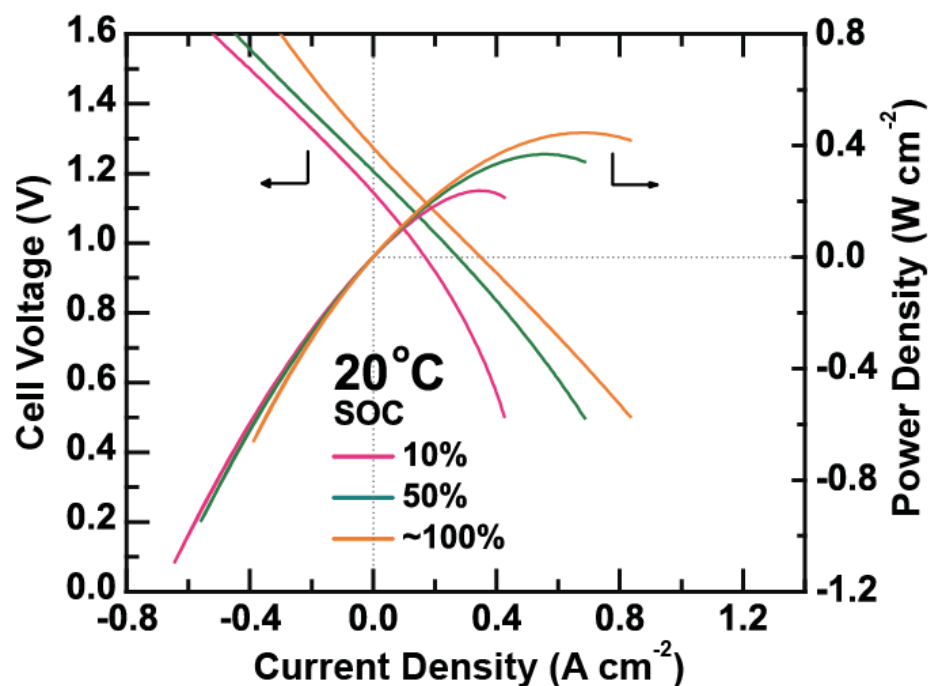
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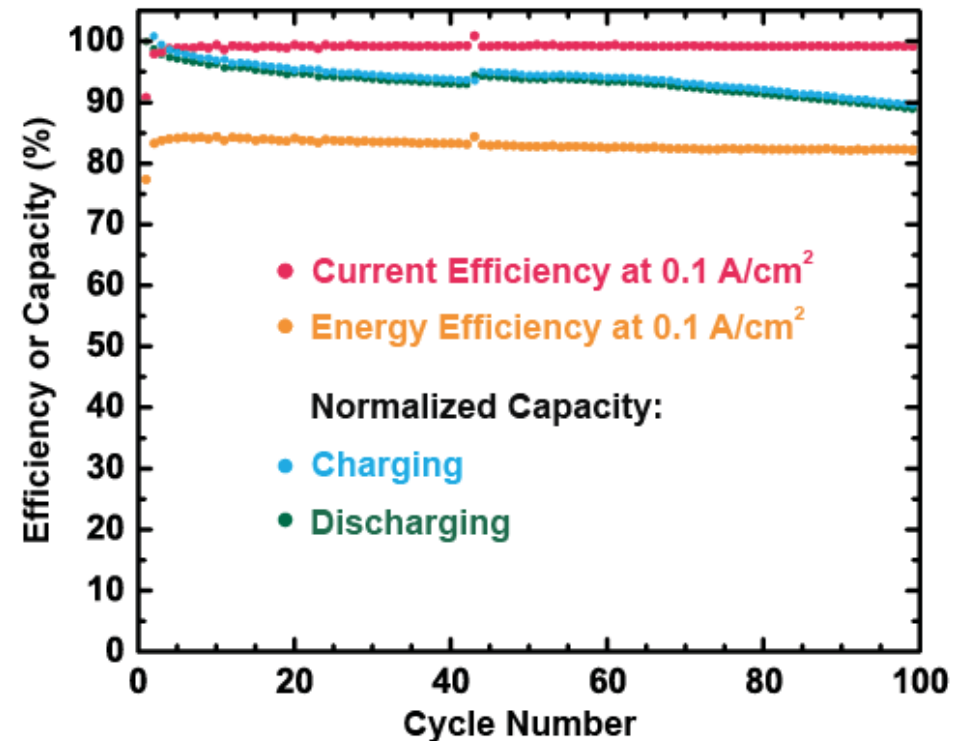
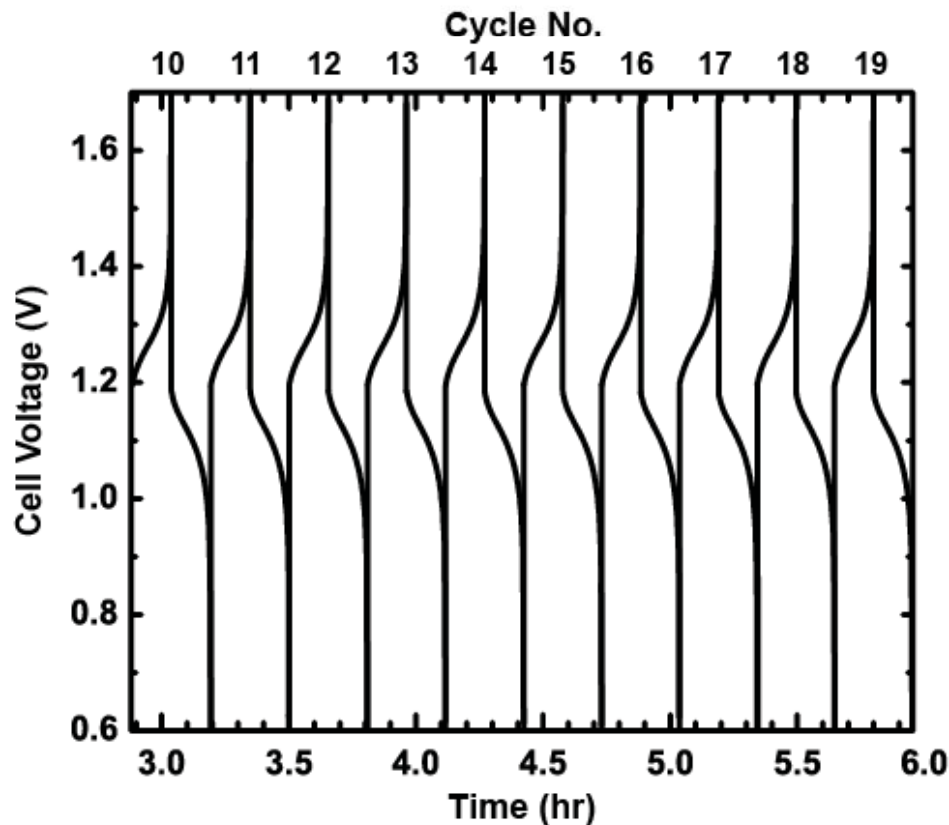
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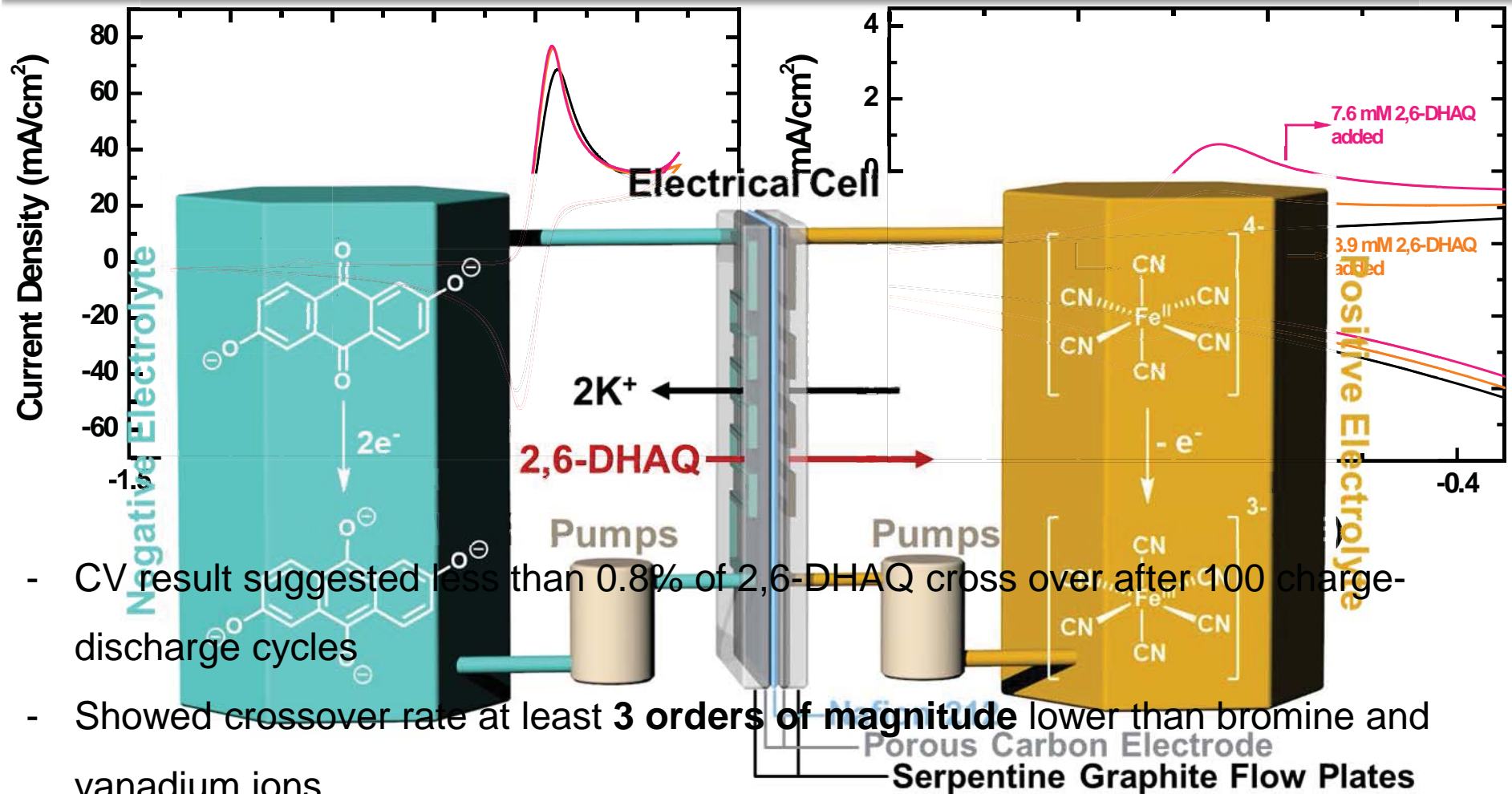


# Cell Performance – Cycling, Capacity Retention and Efficiency



- Average **current** and **energy efficiency** over 100 cycles is **> 99%** and **84%** respectively.
- Cell showed **~ 0.1% → 0.067% capacity loss per cycle**; this is mainly due to electrolyte leakage

# Cell Performance – Membrane Crossover

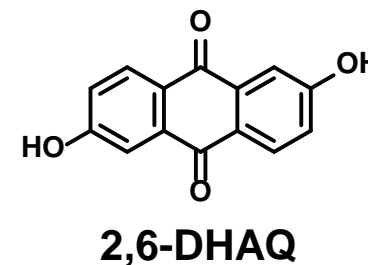


- CV result suggested less than 0.8% of 2,6-DHAQ cross over after 100 charge-discharge cycles
- Showed crossover rate at least **3 orders of magnitude** lower than bromine and vanadium ions
- The result showed possibility of using cheaper membrane or even separator for future batteries

M. C. Tucker, et al. Impact of membrane characteristics on the performance and cycling of the  $\text{Br}_2\text{-H}_2$  redox flow cell. *Journal of Power Sources*. **284**, 212–221 (2015).; S. Jeong, et al. Effect of nafion membrane thickness on performance of vanadium redox flow battery. *Korean Journal of Chemical Engineering*. **31**, 2081–2087 (2014).

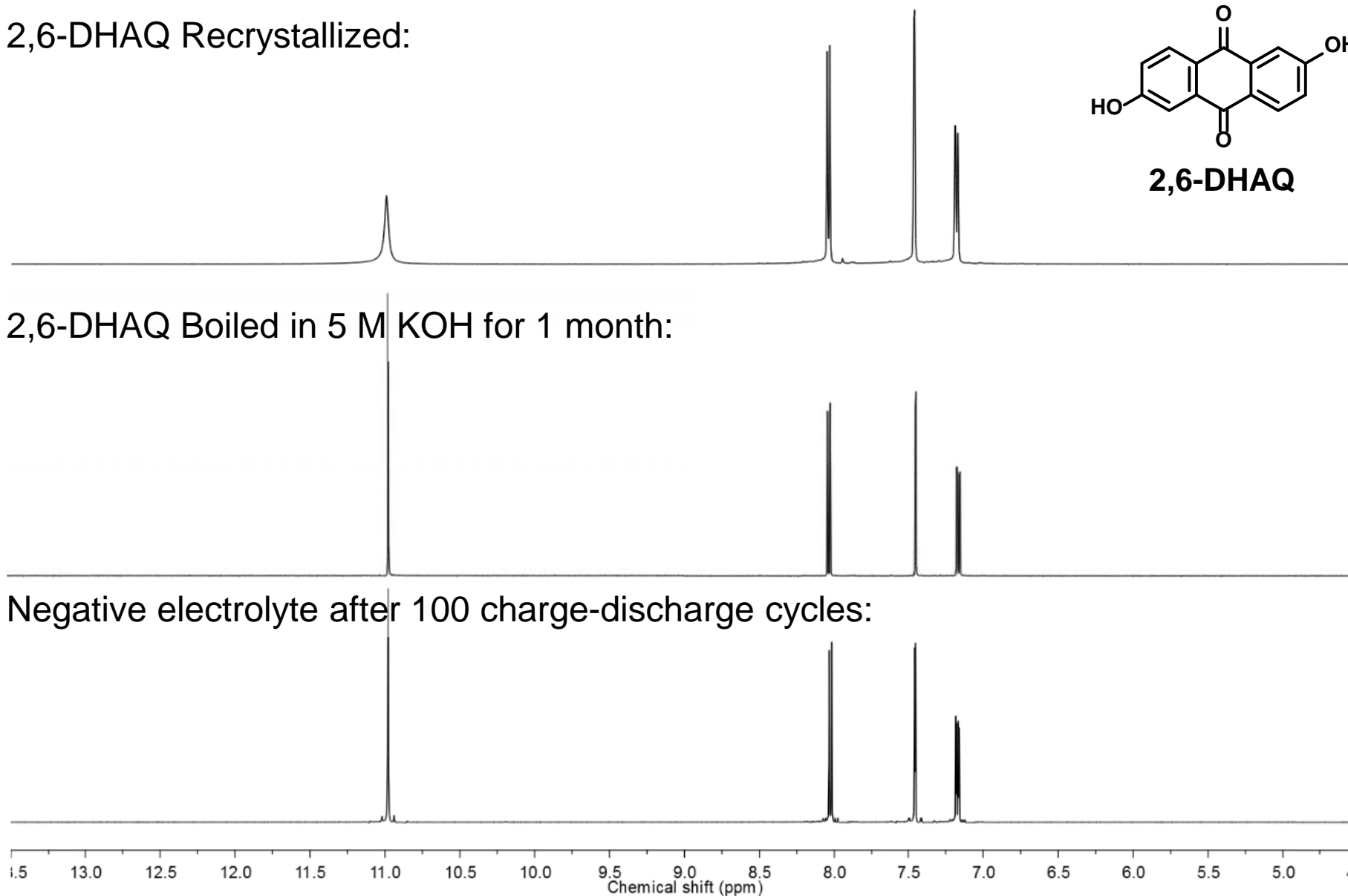
# Chemical and Electrochemical Stability of 2,6-DHAQ

2,6-DHAQ Recrystallized:

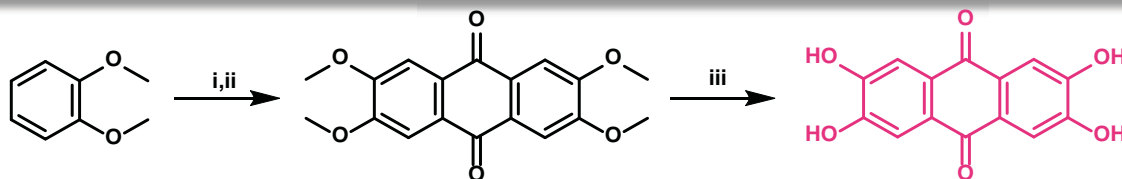


2,6-DHAQ Boiled in 5 M KOH for 1 month:

Negative electrolyte after 100 charge-discharge cycles:



# Future Work



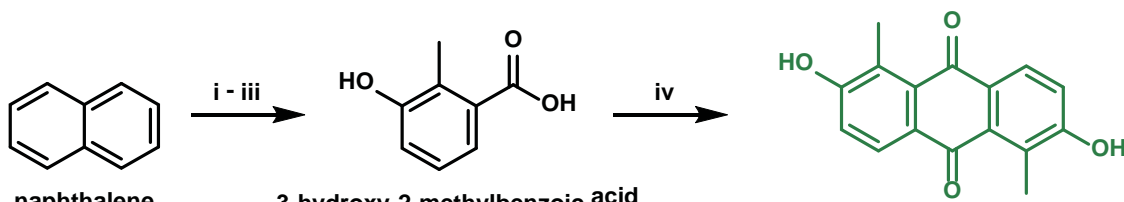
1,2-dimethoxybenzene

2,3,6,7-tetramethoxyanthraquinone

2,3,6,7-tetrahydroxyanthraquinone

- T. S. Balaban, et al. *Helv. Chim. Acta.* **89**, 333–351 (2006)

i. condensation with acetaldehyde; ii. oxidation by  $\text{Na}_2\text{Cr}_2\text{O}_7$ ; iii. Hydrolysis by HBr



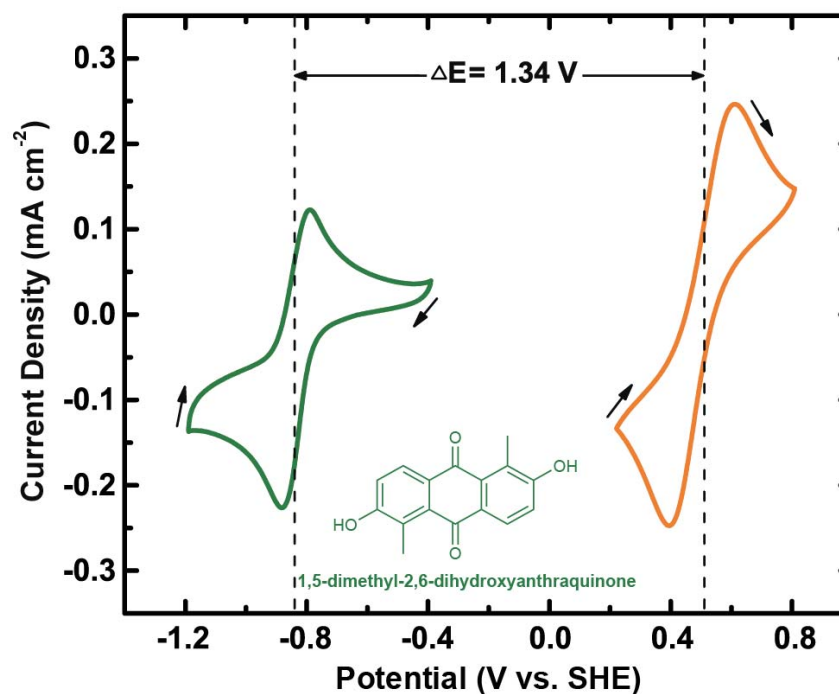
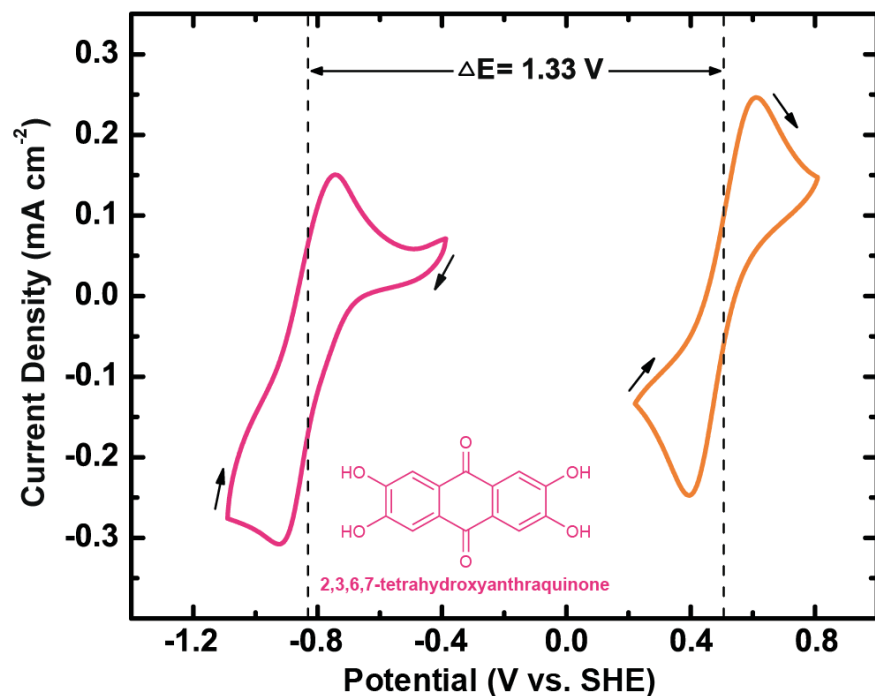
naphthalene

3-hydroxy-2-methylbenzoic acid

1,5-dimethyldihydroxyanthraquinone

- H. Behre, F. et al. Method for producing 3-hydroxy-2-methylbenzoic acid (2004), WO2003080542A3.

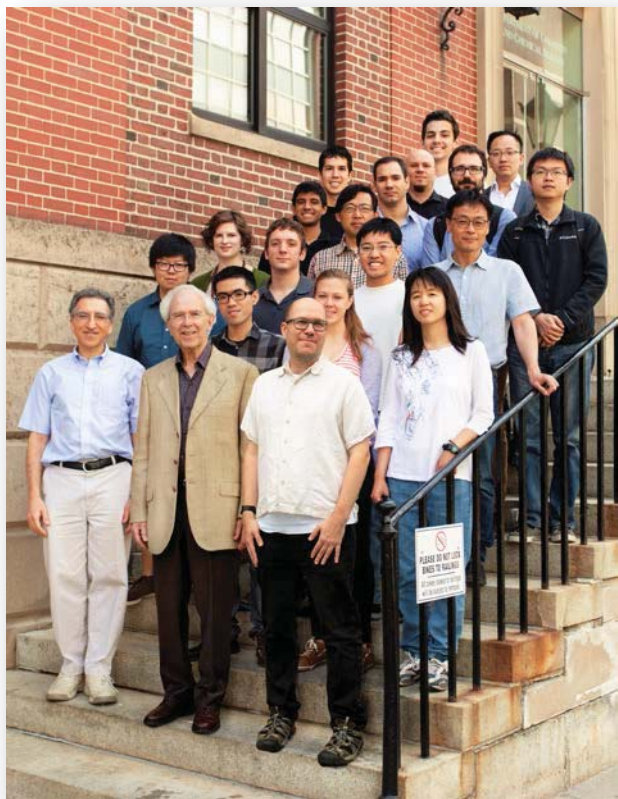
i-iii. Sulfonate followed by hydrolysis iv. Dimerization in  $\text{AlCl}_3\text{:NaCl}$  molten salt



# Conclusion and Acknowledgement

## Conclusion

- Quinone molecules can be utilized in both acidic and alkaline flow batteries
- Non-toxic and low corrosive electrolyte
- High cell voltage and peak power density
- High current and energy efficiency and small capacity loss
- Low membrane crossover rate
- High chemical and electrochemical stability
- Explore new hydroxylated anthraquinones to achieve higher cell performance



## Acknowledgement

- I want to specially thank Prof. Michael Aziz, Prof. Roy Gordon and Prof. Alan Aspuru-Guzik (1st row from left to right respectively) for their inspiration and guidance to move this project forward and Dr. Qing Chen (2<sup>nd</sup> row next to me) for helping with electrochemical analysis and cell cycling experiment.
- Finally I want to thank the entire team and financial support from ARPA-E.



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